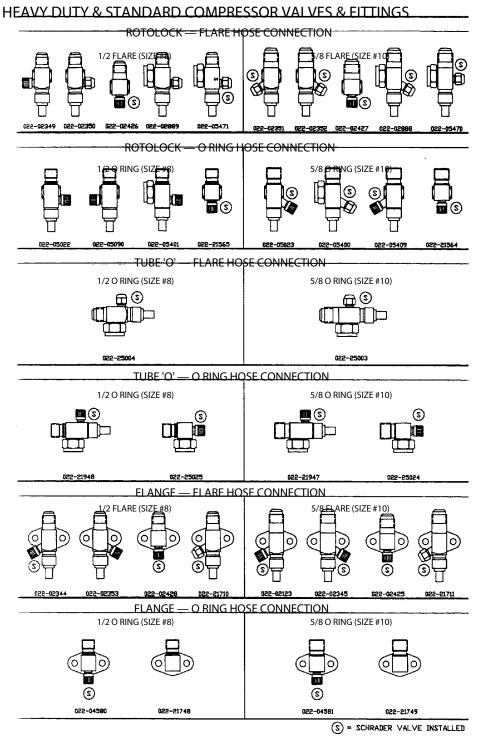
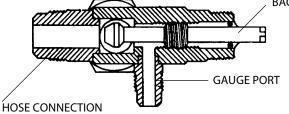
## Compressor Ser vice Valves and Fittings

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## BACK SEATING VALVE STEM



Turn valve stem all the way forward (clockwise) to shut off connecting line. This is "front seating". Turn valve stem all the way backward (counter-clockwise) to shut off gauge port and allow connection of service line (hose) to gauge port. This is "back seating". In normal operation valve stem is "back seated" to allow full flow through the valve.